



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

C72501G1019-1
Job Sheet 169439



Part No: C72501G1019-1

Job Qty: 8 pcs

Part Name: Hydraulic Sampling Adapter



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 12/11/17

Job Tracking No:

Due Date: 5/28/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: C72501G1019 rev- IPP REV:A 17.11.28 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	5/28/18	5/28/18	0.00	0.00	Start Up Small Fab-4		MLL
95	Small Fab - 2 - B4B	8 pcs	5/28/18	5/28/18	0.00	0.00	Small Fab - 1 - B4B		MLL
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
100	Small Fab - 1	8 pcs	5/28/18	5/28/18	0.00	4.00	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	8 pcs	5/28/18	5/28/18	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		

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				QC 5 - 30	
120	Packaging 3-1 - Stock - B4B	8 pcs	5/28/18	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
130	QC 21 - SA	8 pcs	5/28/18	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53

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9-89

MAR 19 2019

Part Op **95** - (Small Fab) ASSEMBLE AS PER DWG
 Descriptions: **100** - (Small Fab) ASSEMBLE AS PER DWG
110 - (QC5- Inspect part completeness to step on W/O)
120 - (Identify as per dwg & Stock Location: _____)
130 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
155S7-8D	Cap Dust Assembly	8 Ea (1 ea)	100-Small Fab - 1	
2406-08-04	1/2" JIC Female x 1/4" JIC Male	8 Ea (1 ea)	100-Small Fab - 1	
352BVL	Mini Instrumentation 2-Way Ball Valves	8 Ea (1 ea)	100-Small Fab - 1	
4 HX6-S	Straight Swivel 37°	8 Ea (1 ea)	100-Small Fab - 1	
AE91043H	Coupling	8 Ea (1 ea)	100-Small Fab - 1	
AE91149K	Cap	8 Ea (1 ea)	100-Small Fab - 1	
AN929-4	Cap	8 Ea (1 ea)	100-Small Fab - 1	
J4-4CBO	Hydraulic Hose Adapter	16 Ea (2 ea)	100-Small Fab - 1	
MS28778-8	Tube Fitting Boss Gasket	8 Ea (1 ea)	100-Small Fab - 1	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	155S7-8D	8	0	0
	2406-08-04	8	14	0
	352BVL	8	6	0
	4 HX6-S	8	0	0
	AE91043H	8	0	0
	AE91149K	8	0	0
	AN929-4	8	32	0
	J4-4CBO	16	4	0
	MS28778-8	8	12	0
Part Specifications				
Specifications could not be found.				

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90	Start up Operation	8 Ea		5/28/18	0.00	0.00	Start Up Small Fab-4		MLL
100	Small Fab	8 pcs		5/28/18	0.00	4.00	Small Fab-9		
110	QC	8 pcs		5/28/18	0.00	0.00	QC5		
120	Packaging	8 pcs		5/28/18	0.00	0.00	Packaging3-2		
130	QC21-SA	8 Ea		5/28/18	0.00	0.00	QC21		

Part Op 100 - ASSEMBLE AS PER DWG
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
155S7-8D	Cap Dust Assembly	8 Ea (1 ea)	90-Start up Operation	4X 5073300 4X 50577 10
2406-08-04	1/2" JIC Female x 1/4" JIC Male	8 Ea (1 ea)	90-Start up Operation	5088951
352BVL	Mini Instrumentation 2-Way Ball Valves	8 Ea (1 ea)	90-Start up Operation	5076764
4 HX6-S	Straight Swivel 37°	8 Ea (1 ea)	90-Start up Operation	5081538
AE91043H	Coupling	8 Ea (1 ea)	90-Start up Operation	4X 5057711 4X 5072839
AE91149K	Cap	8 Ea (1 ea)	90-Start up Operation	5078219
AN929-4	Cap	8 Ea (1 ea)	90-Start up Operation	5116955
J4-4CBO	Hydraulic Hose Adapter	16 Ea (2 ea)	90-Start up Operation	6X 5079402 4X 5072852
MS28778-8	Tube Fitting Boss Gasket	8 Ea (1 ea)	90-Start up Operation	5039260

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	155S7-8D	8	8	0
	2406-08-04	8	22	0
	352BVL	8	8	0
	4 HX6-S	8	8	0
	AE91043H	8	8	0
	AE91149K	8	8	0
	AN929-4	8	32	0
	J4-4CBO	16	22	0
	MS28778-8	8	20	0



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Hawkesbury, ON K64 1K7
CANADA
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Container No: S122030



Part: C72501G1019-1

Job No: 169439

Serial No/Batch: S122030

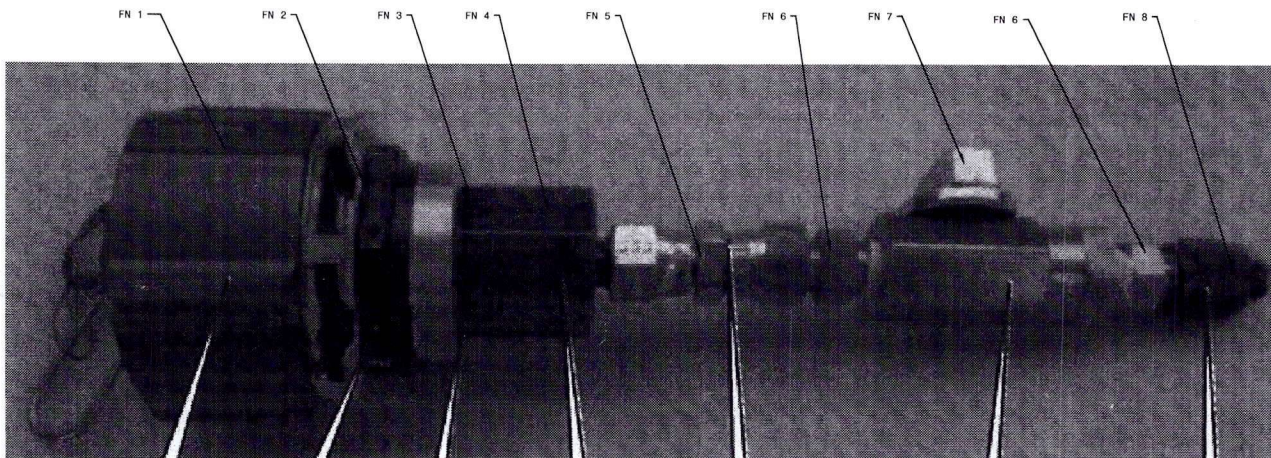
Revision: -

Inspector:

Exp Date:

Instructions:

Date: 10/27/18



-1 HYDRAULIC SAMPLING ADAPTER

- NOTES:
1. IDENTIFY PER ACS-PRS-2301
2. INSTALL COMPONENTS PER ACS-PRS-4053

PARTS LIST					
FIND NUMBER	QUANTITY	PART NUMBER	NOMENCLATURE	CAGE CODE	NOTE
1	1	AE91149K	AEROQUIP CAP	00624	
SUB	1	15557-8D	AEROQUIP CAP	00624	
2	1	AE91043H	AEROQUIP COUPLING AFT	00624	
3	1	MS28778-8	SEAL-O-RING		
4	1	2406-08-04	ADAPTER, HYDRAULIC REDUCER #8 FEMALE 37° X #4 MALE 37°	00624	
5	1	0806-4-4	TUBING ASSY	61424	NSN 4720014251069
6	2	J4-4CB0	HYDRAULIC HOSE ADAPTER, MALE NPT TO MALE	00624	
7	1	3528VL	MINI INSTRUMENTATION 2-WAY BALL VALVES	70411	OPTIONAL ROUND
8	1	AN929-4	CAP ASSEMBLY		

NORTHROP GRUMMAN SYSTEMS CORPORATION			
NSC DIV AEROSPACE SYSTEMS			
SAN DIEGO, CA, 92127-2412			
SIZE	CAGE CODE	REV	
E	78022	C72501G1019	-
SCALE 1:1		SHEET 2 OF 2	